



Guillotine Shears KMT RNC 2504

SKU : 133627

This model is part of the KMT RNC series and is an advanced, precision-machined plate shearing machine with premium components. It features a powerful drive for superior cutting performance. The rigid construction with sliding-block guided cutter bar and a straight cutting angle enables cuts with minimal torsion in the workpiece. The kerf can be adjusted manually, and back gauge positioning is simplified enormously by the integrated Return-to-Sender function.

- Solid steel weldment with sliding block guide
- NC-controlled back gauge can be easily programmed
- Automatic, semi-automatic, and manual modes
- Cutter for stainless steel machining included
- Reversible cutters with multiple cutting surfaces
- Adjustable kerf
- Return-to-Sender function



TECHNICAL SPECS

WORKING AREA

| | |
|------------------------|-------------|
| Working length | 101 in |
| Cutting angle | 1.3 deg |
| Work table height | 35 in |
| Work table depth | 18 in |
| Number of support arms | 2 positions |
| Support arms | 39 in |
| Strokes per minute | 31 H/min |

MEASURES AND WEIGHTS

| | |
|--|------------------------|
| Overall dimensions (length x width x height) | 126 in x 93 in x 56 in |
| Weight | 7700 lbs |

BACK GAUGE

| | |
|-----------|-------|
| Rear stop | 30 in |
|-----------|-------|

CUTTING CAPACITIES

| | |
|--|----------|
| Plate thickness (min.) - 450 N/mm ² | 0.008 in |
| Plate thickness (max.) - 450 N/mm ² | 0.157 in |
| Plate thickness(max.) - 700 N/mm ² | 0.079 in |

DRIVE CAPACITY

| | |
|-------------------------|---------|
| Motor rating main drive | 10.1 Hp |
|-------------------------|---------|



PRODUCT DETAILS

Machine Frame

- The machine frame is made of a very rigid, solid steel weldment and the cutter bar is sliding-block guided
- The high-precision guide ensures clean cuts and special cutters for machining stainless steel plates are included
- The upper cutters are reversible for use of both sides, and the lower cutters feature 4 cutting edges
- A rigid, continuous hold-down fixes the sheet metal plate right in front of the cut line
- The optimum kerf for machining can be adjusted manually

Ergonomic Design

- The “Return-to-Sender” function is an innovative plate shears feature that returns the cut off metal sheet automatically back to the operator position. This function provides increased process efficiency and operator safety
- The rigid side angle stop simplifies precise alignment of the plate perpendicular to the cut line
- Rugged support arms ensure a strong hold of large plates
- Material support rollers are recessed in the table to simplify workpiece handling and avoid scratches on the workpiece
- The mobile foot switch gives the operator added flexibility and both hands are free for handling the workpiece
- The bright LED illumination of the cut line creates a clearly visible shadow on the marked line
- Additionally, the smart machine enclosure design allows vertical view from the top for exact workpiece alignment
- All lubrication points and adjustment screws are easily accessible to simplify regular maintenance

Rear stop:

- The motorized back gauge ensures precise positioning in automatic, semi-automatic and manual mode
- The NC-controlled back gauge can be easily and quickly programmed
- The easy accessible work area at the back gauge is secured by light curtain

Equipment

- High-quality electric components ensure reliable operation and maximum availability
- The full machine enclosure provides maximum safety, features a practical design and is precision machined

STANDARD EQUIPMENT

BRL NC controller
cut counter
cut-line lighting
finger guard
light curtain
upper cutter with 2 cutting edges / Lower cutter with 4 cutting edges
foot switch with emergency stop switch
lateral stop with scale and T-slots
support arms
Motorized rear stop (29 inch)
manual kerf adjustment
manual Return-to-Sender function
table with material support rollers
Operator instructions