



Horizontal Straight Cutting Bandsaws HB 400 T

SKU : 152821

The HB T series models are semi-automatic horizontal band saws for high-precision straight cuts in large workpieces made of steel, cast-iron and other metals. These machines are designed with a rigid, highly stable dual-column frame. The saw frame's stroke cylinder is integrated in the frame.

- Dual-column construction
- Hydraulic vise with micro adjustment
- Extensive standard equipment



TECHNICAL SPECS

CUTTING CAPACITIES

Cutting speed	118 - 184 fpm
Cutting capacity 0° (round)	16 in
Cutting capacity 0° (square)	16 in
Cutting capacity 0° (flat) (length x width)	16 in x 16 in

DRIVE CAPACITY

Main motor rating	4/6 Hp
Motor rating hydraulic pump	1 Hp
Motor rating coolant pump	0.1 Hp

MEASURES AND WEIGHTS

Blade dimensions	196.85 in x 1.61 in x 0.05 in
Overall dimensions (length x width x height)	107 in x 54 in x 85 in
Weight	2915 lbs



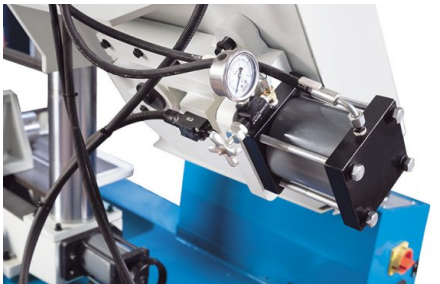
PRODUCT DETAILS

- The torsion-resistant dual-column construction and rigid, heavy cast-iron frame ensure minimal vibration
- Hydraulically controlled saw frame feed
- At the end of the cutting cycle, the machine automatically shuts off and the saw blade returns to its adjustable home position
- The hydraulic vise of the HB 280T features a hand-wheel for micro adjustments
- The powerful motorized saw blade drive is belt-driven on the HB 280T and reduction gear-driven on the HB 400T
- The HB 400T features a precision-machined support table with integrated feed rollers and hydraulic saw blade tensioning
- Coolant system and material support base are part of the standard equipment



STANDARD EQUIPMENT

Bimetallic band saw blade
Support block
Coolant system
Work lamp
Operating tools
Operator instructions



OPTIONAL EQUIPMENT

- 9.8 ft roller table for HB 400 T, SKU : 254132
- 19.7 ft roller table for HB 400 T, SKU : 254137

