



Guillotine Shears KMT RNC 2004

SKU : 422353

This model is part of the KMT RNC series and is an advanced, precision-machined plate shearing machine with premium components. It features a powerful drive for superior cutting performance. The rigid construction with sliding-block guided cutter bar and a straight cutting angle enables cuts with minimal torsion in the workpiece. The kerf can be adjusted manually, and back gauge positioning is simplified enormously by the integrated Return-to-Sender function.

- Solid steel weldment with sliding block guide
- NC-controlled back gauge can be easily programmed
- Automatic, semi-automatic, and manual modes
- Cutter for stainless steel machining included
- Reversible cutters with multiple cutting surfaces
- Adjustable kerf
- "Return-to-Sender" function



TECHNICAL SPECS

WORKING AREA

Working length	81 in
Cutting angle	1.3 deg
Work table height	35 in
Work table depth	18 in
Number of support arms	2 positions
Support arms	39 in
Strokes per minute	31 H/min

MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	107 in x 93 in x 56 in
Weight	6600 lbs

BACK GAUGE

Rear stop	30 in
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CUTTING CAPACITIES

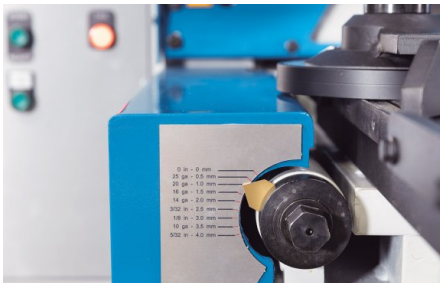
Plate thickness (min.) - 450 N/mm ²	0.008 in
Plate thickness (max.) - 450 N/mm ²	0.157 in
Plate thickness(max.) - 700 N/mm ²	0.079 in

DRIVE CAPACITY

Motor rating main drive	10.1 Hp
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MONITOUCH HMI control panel by Fuji Electric



The full machine enclosure provides maximum safety, features a practical design and is precision machined

PRODUCT DETAILS

This machine has been preconfigured by our technicians and includes the following optional equipment: **MONITOUCH HMI by Fuji Electric, 39.4" back gauge with plate hold-up fixture and adjustable angular stop**

Machine Frame

- The machine frame is made of a very rigid, solid steel weldment and the cutter bar is sliding-block guided
- The high-precision guide ensures clean cuts and special cutters for machining stainless steel plates are included
- The upper cutters are reversible for use of both sides, and the lower cutters feature 4 cutting edges
- A rigid, continuous hold-down fixes the sheet metal plate right in front of the cut line
- The optimum kerf for machining can be adjusted manually

Ergonomic Design

- The "Return-to-Sender" function is an innovative plate shears feature that returns the cut off metal sheet automatically back to the operator position. This function provides increased process efficiency and operator safety
- The rigid side angle stop simplifies precise alignment of the plate perpendicular to the cut line
- Rugged support arms ensure a strong hold of large plates
- Material support rollers are recessed in the table to simplify workpiece handling and avoid scratches on the workpiece
- The mobile foot switch gives the operator added flexibility and both hands are free for handling the workpiece
- The bright LED illumination of the cut line creates a clearly visible shadow on the marked line
- Additionally, the smart machine enclosure design allows vertical view from the top for exact workpiece alignment
- All lubrication points and adjustment screws are easily accessible to simplify regular maintenance
- An adjustable angular stop can be mounted on the lateral stop gauge and is included as an option

Back Gauge and Control

- This machine includes the optional MONITOUCH HMI control panel by Fuji Electric, and it provides unique functionality and easy creation of programs
- The motorized back gauge was extended to 39.4" travel distance and ensures precise positioning in automatic, semi-automatic and manual mode
- The pneumatic sheet hold-up device is reversible to control cutting either towards the front or towards the rear of the machine
- The easy accessible work area at the back gauge is secured by light curtain

Equipment

- High-quality electric components ensure reliable operation and maximum availability
- The full machine enclosure provides maximum safety, features a practical design and is precision machined

Standard Equipment

- Monitouch HMI for NC control
- Back gauge extended to 29.4" travel distance
- Angular stop adjusts from 0 to 180°
- Pneumatic Hold-up device with reset function
- Cut-line lighting
- Finger guard
- Light curtain
- Upper cutter with 2 cutting edges / Lower cutter with 4 cutting edges
- Foot switch with emergency stop switch
- Lateral stop with scale and T-slots
- Support arms
- Manual kerf adjustment
- Manual Return-to-Sender function
- Table with material support rollers
- Operation manual