

Horizontal Mitre Cutting Bandsaws **HB 280 B**



SKU: 852797 SLIGHTLY USED

Construction year 2024, signs of use, technically checked and in perfect condition

The band saw of the HB B series is the entry-level model of the large workshop band saws. All functions are manual. The machine can also make miter cuts up to 45°, whereby the vise with the material must be swiveled. Low maintenance and robust, the speed can be regulated by an inverter. The saw frame feed is steplessly adjustable via a hydraulic valve and can also be adjusted during processing. Ideal for workshop and one-off production.

- Infinitely variable hydraulic saw feed
- Infinitely variable belt speed
- Vise rotates 45° for miter cutting
- Built-in coolant system with chip tray

TECHNICAL SPECS

CUTTING CAPACITIES

Cutting capacity 0° (round)	280 mm
Cutting capacity 0° (square)	280 mm
Cutting capacity 0° (flat) (length x width)	350 mm x 200 mm
Cutting capacity 45° (round)	240 mm
Cutting capacity 45° (square)	210 mm
Cutting capacity 45° (flat) (length x width)	240 mm x 180 mm
Cutting speed infinitely variable	20 m/min - 100 m/min

DRIVE CAPACITY

Motor rating main drive	1.5 kW
Motor rating coolant pump	0.12 kW

MEASURES AND WEIGHTS

Blade dimensions	3400 mm x 27 mm x 0.9 mm
Overall dimensions (length x width x height)	1.8 m x 0.85 m x 1 m
Weight	530 kg

PRODUCT DETAILS

- Infinitely variable hydraulic saw advance ensures optimum cutting results and minimized tool wear
- Automatic shut-off upon completion of saw process
- Band break sensor activates automatic shut-off upon band break
- · Helical gears, designed for continuous operation with above average life time and low
- Infinitely variable cutting speed from 20 to 100 m/min
- Coolant system
- Rigid guide arms
- $H\bar{B}\ 280\ B$: the clamping jaws of the vise can be adjusted by 45°

OPTIONAL EQUIPMENT

- 3 meter roller table for HB 280 B. SKU: 251881
- Turn Table for HB 280 B. SKU: 251883
- 3m Roller table w. length stopper & digital readout for HB 280B, SKU: 257411
- 6m Roller table w. length stopper & digital readout for HB 280B, SKU: 257412
- Micro spray cooling system, SKU: 253851
 Laser pointer, SKU: 253753
- Micro mist cooler, SKU: 254014



KNUTH on YouTube Information to the point

On our YouTube channel you can find videos for nearly all machines from our program. We show the machines from current deliveries and you get an impression of the handling, the processing quality and the machining performance.

Are you interested in a machine for which you cannot find a current video? Please feel free to contact us!